



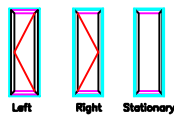
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# ALUMINUM CLAD CASEMENT UNITS

## 12 CALL SIZES

R.O.	1-5	2-9 1/2	4-2	5-6 1/2	6-11
F.S.	1-4 1/2	2-9	4-1 1/2	5-6	6-10 1/2
2-5 2-4 1/2	1224	1224-2	1224-3	1224-4	1224-5
3-0 2-11 1/2	1231	1231-2	1231-3	1231-4	1231-5
3-4 3-3 1/2	1235	1235-2	1235-3	1235-4	1235-5
4-0 3-11 1/2	1243	1243-2	1243-3	1243-4	1243-5
4-6 4-5 1/2	1249	1249-2	1249-3	1249-4	1249-5
5-0 4-11 1/2	1255	1255-2	1255-3	1255-4	1255-5
5-4 5-3 1/2	1259	1259-2	1259-3	1259-4	1259-5
6-0 5-11 1/2	1267	1267-2	1267-3	1267-4	1267-5

### Operation



Hinging Determined From The Outside Looking In

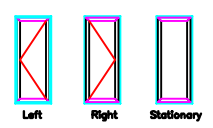


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# ALUMINUM CLAD CASEMENT UNITS

## 15 CALL SIZE

R.O.	1-8	3-3 1/2	4-11	6-8 1/2	8-2
F.S.	1-7 1/2	3-3	4-10 1/2	6-6	8-1 1/2
2-5 2-4 1/2	1524	1524-2	1524-3	1524-4	1524-5
3-0 2-11 1/2	1531	1531-2	1531-3	1531-4	1531-5
3-4 3-3 1/2	1535	1535-2	1535-3	1535-4	1535-5
4-0 3-11 1/2	1543	1543-2	1543-3	1543-4	1543-5
4-8 4-5 1/2	1549	1549-2	1549-3	1549-4	1549-5
5-0 4-11 1/2	1555	1555-2	1555-3	1555-4	1555-5
5-4 5-3 1/2	1559	1559-2	1559-3	1559-4	1559-5
6-0 5-11 1/2	1567	1567-2	1567-3	1567-4	1567-5



Hinging Determined From The Outside Looking In



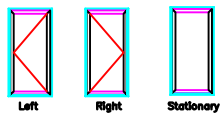
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# ALUMINUM CLAD CASEMENT UNITS

## 19 CALL SIZE

R.O. F.S.	2-0 1-11 1/2	3-11 1/2 3-11	5-11 5-10 1/2	7-10 1/2 7-10	9-10 9-9 1/2
2-0 1-11 1/2	1910	1919-2	1919-3	1919-4	1919-5
2-5 2-4 1/2	1924	1924-2	1924-3	1924-4	1924-5
3-0 2-11 1/2	1931	1931-2	1931-3	1931-4	1931-5
3-4 3-3 1/2	1936	1936-2	1936-3	1936-4	1936-5
4-0 3-11 1/2	1943	1943-2	1943-3	1943-4	1943-5
4-6 4-5 1/2	1949	1949-2	1949-3	1949-4	1949-5
5-0 4-11 1/2	1955	1955-2	1955-3	1955-4	1955-5
5-4 5-3 1/2	1959	1959-2	1959-3	1959-4	1959-5
6-0 5-11 1/2	1967	1967-2	1967-3	1967-4	1967-5

Operation



Hinging Determined From The Outside Looking In

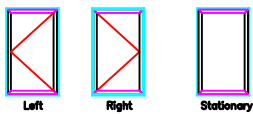


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# ALUMINUM CLAD CASEMENT UNITS 24 CALL SIZE

R.O.	2-5	4-9 1/2	7-2	9-8 1/2	11-11
F.S.	2-4 1/2	4-9	7-1 1/2	9-8	11-10 1/2
2-5 2-4 1/2	 2424	 2424-2	 2424-3	 2424-4	 2424-5
3-0 2-11 1/2	 2431	 2431-2	 2431-3	 2431-4	 2431-5
3-4 3-3 1/2	 2435	 2435-2	 2435-3	 2435-4	 2435-5
4-0 3-11 1/2	 2443	 2443-2	 2443-3	 2443-4	 2443-5
4-6 4-5 1/2	 2449	 2449-2	 2449-3	 2449-4	 2449-5
5-0 4-11 1/2	 2455	 2455-2	 2455-3	 2455-4	 2455-5
5-4 5-3 1/2	 2459	 2459-2	 2459-3	 2459-4	 2459-5
6-0 5-11 1/2	 2467	 2467-2	 2467-3	 2467-4	 2467-5

### Operation



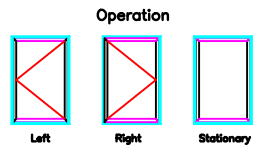
Hinging Determined From The Outside Looking In



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# ALUMINUM CLAD CASEMENT UNITS 27 CALL SIZE

R.O.	2-8	5-3 1/2	7-11	10-8 1/2	13-2
F.S.	2-7 1/2	5-3	7-10 1/2	10-8	13-1 1/2
3-0 2-11 1/2	2731	2731-2	2731-3	2731-4	2731-5
3-4 3-3 1/2	2735	2735-2	2735-3	2735-4	2735-5
4-0 3-11 1/2	2743	2743-2	2743-3	2743-4	2743-5
4-6 4-5 1/2	2749	2749-2	2749-3	2749-4	2749-5
5-0 4-11 1/2	2755	2755-2	2755-3	2755-4	2755-5
5-4 5-3 1/2	2759	2759-2	2759-3	2759-4	2759-5
6-0 5-11 1/2	2767	2767-2	2767-3	2767-4	2767-5



Hinging Determined From The Outside Looking In

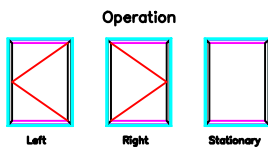


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# ALUMINUM CLAD CASEMENT UNITS

## 31 CALL SIZE

R.O.	3-0 2-11 1/2	5-11 1/2 5-11	8-11 8-10 1/2	11-10 1/2 11-10	14-10 14-9 1/2
3-0 2-11 1/2	3131	3131-2	3131-3	3131-4	3131-5
3-4 3-3 1/2	3135	3135-2	3135-3	3135-4	3135-5
4-0 3-11 1/2	3143	3143-2	3143-3	3143-4	3143-5
4-6 4-5 1/2	3148	3148-2	3148-3	3148-4	3148-5
5-0 4-11 1/2	3155	3155-2	3155-3	3155-4	3155-5
5-4 5-3 1/2	3159	3159-2	3159-3	3159-4	3159-5
6-0 5-11 1/2	3167	3167-2	3167-3	3167-4	3167-5



Hinging Determined From The Outside Looking In